

# A Comparative study of Fenton and Fenton-like reaction kinetics in decolourisation of wastewater

Shaobin Wang

Department of Chemical Engineering, Curtin University of Technology, GPO Box U1987, Perth WA 6845, Australia

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## Abstract

Decolourisation of wastewater using Fenton ( $\text{Fe}^{2+}/\text{H}_2\text{O}_2$ ) and Fenton-like ( $\text{Fe}^{3+}/\text{H}_2\text{O}_2$ ) reactions was investigated and compared to that of a typical azo dye, C.I. Acid Black 1, under neutral conditions. The effects of different system variables namely initial concentration of  $\text{Fe}^{2+}$  or  $\text{Fe}^{3+}$ , initial concentration of  $\text{H}_2\text{O}_2$ , initial pH of solution and reaction temperature were studied. Dye degradation in Fenton oxidation was faster initially than Fenton-like oxidation but the extent of degradation achieved for the two systems was similar after 100 min. The kinetics of Fenton oxidation is complex and can be described by a combined pseudo-first-order kinetic model while the Fenton-like reaction follows comparatively simpler, pseudo-first-order kinetics. The apparent reaction orders regarding Fe and  $\text{H}_2\text{O}_2$  concentrations for the two systems were similar, with values of 3 and 0.7, respectively. The degradation rate was strongly dependent on the initial concentration of  $\text{Fe}^{2+}$  or  $\text{Fe}^{3+}$ , the initial concentration of  $\text{H}_2\text{O}_2$  and initial pH. Maximum degradation rate was achieved at optimum concentrations of Fe and  $\text{H}_2\text{O}_2$  as well as solution pH. The reaction temperature (15–45 °C) had little effect on overall dye oxidation rate in the Fenton-like reaction.

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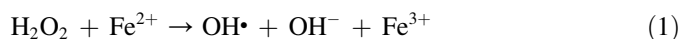
**Keywords:** Wet peroxide oxidation; Azo dye; Fenton reagent; Kinetics

## 1. Introduction

The dyes used in the textile dyeing and printing industries not only can impart colour to water sources but also can cause environmental damage to living organisms by stopping the re-oxygenation capacity of water and also blocking sunlight, thereby disturbing the natural growth activity of aquatic life. Azo dyes, which contain at least one azo group ( $-\text{N}=\text{N}-$ ), which is attached to at least one aromatic moiety, are commonly used in textile coloration. These dyes are resistant to biodegradation under aerobic conditions. Discharge of azo dyes can cause aesthetic problems and their breakdown products are toxic to aquatic life [1]. Many different approaches have been proposed to remove dyes from aqueous solution such as physical adsorption, electrochemical oxidation, chemical oxidation, chemical coagulation/precipitation, and biological anaerobic/aerobic decomposition [2–4].

Recently, advanced oxidation processes (AOPs) have been proposed as offering promise for wastewater treatment because AOPs are able to oxidise a wide range of compounds that are otherwise difficult to degrade. Among AOPs, oxidation using Fenton's reagent is an attractive treatment for the effective decolourisation and degradation of dyes because of its low cost, the lack of toxicity of the reagents (i.e.,  $\text{Fe}^{2+}$  and  $\text{H}_2\text{O}_2$ ), the absence of mass transfer limitation due to its homogeneous catalytic nature and the simplicity of the technology [5].

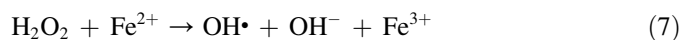
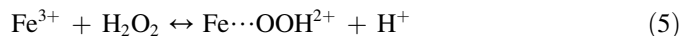
The Fenton system uses ferrous ions to react with hydrogen peroxide, producing hydroxyl radicals with powerful oxidising ability to degrade organic pollutants as shown in Eqs. (1)–(4) [6].



E-mail address: [wangshao@vesta.curtin.edu.au](mailto:wangshao@vesta.curtin.edu.au)



During reaction, ferric ions are formed which can be re-acted to produce ferrous ions. The reaction of hydrogen peroxide with ferric ions is referred to as a Fenton-like reaction, Eqs. (5)–(8).



Many investigations have been conducted into the decolourisation of dyes using Fenton oxidation [1,7–12]. The main drawback of this technique is represented by the cost of the reactants,  $\text{H}_2\text{O}_2$  and  $\text{Fe}^{2+}$ . For this reason, various methods have been introduced to use the lower cost  $\text{Fe}^{3+}$  salts rather than  $\text{Fe}^{2+}$  salts, which have resulted in photo-Fenton and electro-Fenton techniques [13]. While Fenton-like oxidation should also be effective, little work has been reported on the Fenton-like oxidation of dyes. Several studies have shown that the rate of decomposition of  $\text{H}_2\text{O}_2$  and the rate of oxidation of organic solutes are much slower using  $\text{Fe}^{3+}/\text{H}_2\text{O}_2$  than  $\text{Fe}^{2+}/\text{H}_2\text{O}_2$ , and are optimal at pH 3 [14]. However, as the solution pH in many cases is neutral or alkaline, the necessity to acidify the reaction medium limits the applicability of the Fenton process in environmental technology. Moreover, despite numerous studies of the  $\text{Fe}^{3+}/\text{H}_2\text{O}_2$  system, the chemistry and kinetics of the oxidation of organic compounds by  $\text{Fe}^{3+}/\text{H}_2\text{O}_2$  have not been well elucidated.

In this paper, we report an investigation of the Fenton and Fenton-like oxidations of a typical azo dye under neutral conditions. The dye's degradation rate and efficiency of the two reaction systems were compared and the kinetics of the two reactions was studied. The reaction parameters affecting the decolourisation such as initial concentration of  $\text{Fe}^{2+}$ ,  $\text{Fe}^{3+}$  and  $\text{H}_2\text{O}_2$ , initial pH of dye solution and reaction temperature were also investigated.

## 2. Experimental

A commercial azo dye, C.I Acid Black 1, was used in this study (Fig. 1).  $\text{H}_2\text{O}_2$  (30%) was obtained from Chem-Supply, Australia; ferrous sulfate ( $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$ ) and ferric sulfate ( $\text{Fe}_2(\text{SO}_4)_3$ ) were obtained from BDH.

All experiments were carried out in a 250 ml batch reactor. Typically, the reactor was charged with 200 ml of dye solution at a temperature of 15–45 °C using 100 rpm stirring. Then, certain amounts of  $\text{H}_2\text{O}_2$  (30%) and 0.1 M  $\text{FeSO}_4$  or  $\text{Fe}_2(\text{SO}_4)_3$  solution were added to the dye solution. For most of the experiments, the initial pH was set at 6.3. For the experimental runs at different pH, the values were adjusted using sulphuric acid or sodium hydroxide solutions and measured using a pH meter (PHM 250 Ion analyser). Aliquots were withdrawn from the reactor at selected intervals for

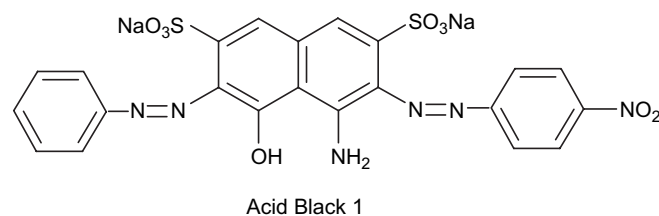


Fig. 1. Chemical structure of Acid Black 1.

spectrophotometric analysis. The concentration of dye in the reaction mixture at different times was obtained by measuring the  $\lambda_{\text{max}}$  (618 nm) of the dye and computing the concentration from a calibration curve. A Spectronic 20 Genesis spectrophotometer (USA) was employed for absorbance measurements using quartz cells of 1 cm path length.

## 3. Results and discussion

### 3.1. Comparison of Fenton and Fenton-like oxidations

Fig. 2 shows a comparison of the variation of dye decolourisation with  $\text{Fe}^{2+}/\text{H}_2\text{O}_2$  and  $\text{Fe}^{3+}/\text{H}_2\text{O}_2$  at 30 °C from which it is apparent that both Fenton or Fenton-like oxidations were effective in dye decolourisation. The extent of dye degradation was 95% after 100 min. However, decolourisation exhibited different rates for the two systems. The degradation rate in Fenton oxidation was much faster than that of the Fenton-like reaction in the initial stages and the degree of degradation was similar for both systems after 80 min. During the Fenton or Fenton-like reaction, dye decomposition is caused by both hydroxyl and hydroperoxyl radicals. It is known that the hydroperoxyl radical has lower oxidation capability than  $\text{OH}^\bullet$  [11]. Several investigations into the Fenton oxidation of organic compounds have shown that the initial rate of mineralisation is faster with Fenton than with Fenton-like reagents, due

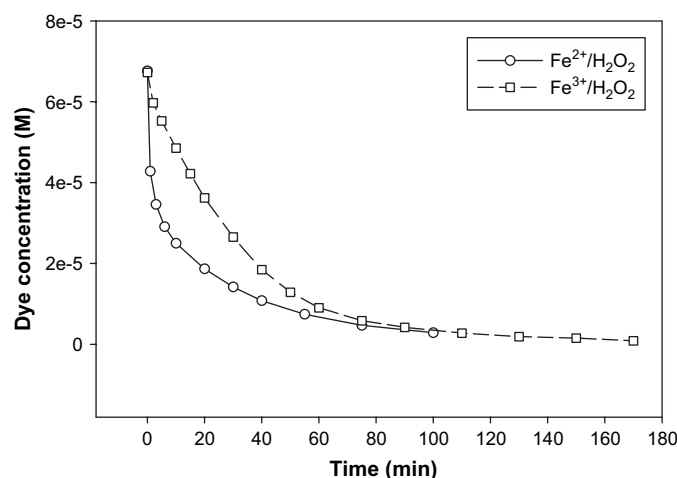


Fig. 2. Comparison of Fenton and Fenton-like reactions for decolourisation. Reaction conditions:  $[\text{Fe}^{2+}]_0 = 3.4 \times 10^{-5}$  M,  $[\text{Fe}^{3+}]_0 = 3.4 \times 10^{-5}$  M,  $[\text{H}_2\text{O}_2]_0 = 5.4 \times 10^{-4}$  M, pH = 6.3, and  $T = 30$  °C.

to the immediate formation of hydroxyl radicals in the case of Fenton reagent [14,15].

### 3.2. Kinetics of Fenton and Fenton-like oxidations

The Fenton oxidation of the dye can be represented by the following  $n$ th-order reaction kinetics

$$\frac{dC}{dt} = -kC^n \quad (9)$$

where  $C$  represents the dye concentration,  $n$  the order of the reaction,  $k$  the reaction rate coefficient and  $t$  the time. For a first-order reaction, the above equation after integration becomes

$$C = C_0 \exp(-kt) \quad (10)$$

in which  $C_0$  is the initial dye concentration. For a second-order reaction, the integrated equation becomes

$$C = \frac{C_0}{1 + kC_0t} \quad (11)$$

In addition, a combined first-order reaction can be described as follows

$$C = C_{10} \exp(-k_1t) + C_{20} \exp(-k_2t) \quad (12)$$

where,  $C_{10}$  and  $C_{20}$  are the initial dye concentrations of two independent first-order reactions and  $k_1$  and  $k_2$  are the reaction rate constants, respectively.

Fig. 3 shows a comparison of three kinetic models for the experimental results and the parameters obtained from the curve fitting are presented in Table 1. The first-order and second-order kinetics do not fit the data very well for the whole Fenton reaction due to the lower regression coefficients ( $<0.96$ ). The combined first-order rate model fits the results best as evidenced by the high regression coefficient ( $>0.99$ ). This suggests that two parallel reactions should be responsible for dye degradation. For the Fenton-like reaction, first-order kinetics produces a good fit to the experimental data while the second-order rate shows deviation from the data. From Table 1, it is also seen that the correlation coefficients obtained for the three models are different. The second-order kinetics shows higher correlation than the first-order kinetics in the case of the Fenton reaction, while in the Fenton-like reaction, the correlation coefficient of the first-order kinetics is much better than second-order kinetics. The Fenton reaction has a higher reaction rate than the Fenton-like reaction. Several investigators have found that the Fenton reaction for dye

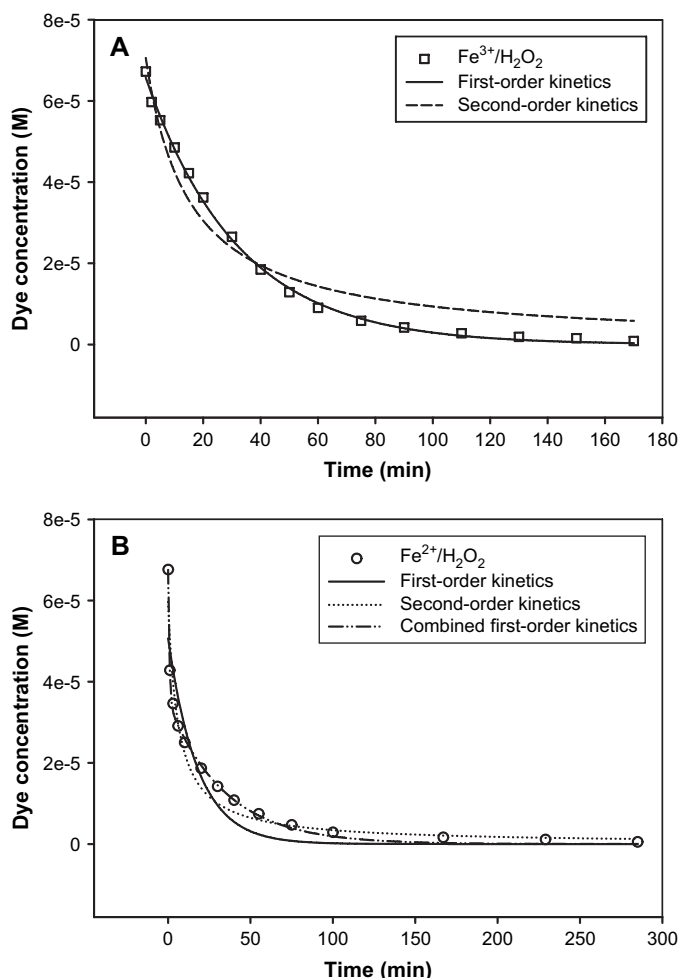


Fig. 3. Comparison of kinetic simulation of Fenton and Fenton-like reactions for decolouration.

degradation follows pseudo-first-order kinetics [10,15,16], which is different from the results obtained in this work, presumably, because such previous investigations only considered the initial rate of degradation rather than the whole process.

During the Fenton reaction, ferrous ions can quickly react with  $H_2O_2$  to produce hydroxyl radicals and ferric ions ( $k = 70 \text{ M}^{-1} \text{ s}^{-1}$ ) [6], which will then be reduced by the dye to ferrous ions again. Meanwhile, ferric ions can also react with  $H_2O_2$ , producing hydroperoxide radicals which cause a second decomposition process for the dye. Malik and Saha [11] investigated the oxidation of direct dyes via the Fenton reaction and found that the entire degradation reaction could be divided into a two-stage reaction. In the first stage, referred

Table 1  
Kinetic parameters for Fenton and Fenton-like oxidations of Acid Black 1

Reaction	First-order		Second-order		Combined first-order		
	$k \text{ (min}^{-1}\text{)}$	$R^2$	$k \text{ (L/mol min)}$	$R^2$	$k_1 \text{ (min}^{-1}\text{)}$	$k_2 \text{ (min}^{-1}\text{)}$	$R^2$
$\text{Fe}^{2+}/\text{H}_2\text{O}_2/\text{dye}$	0.0556	0.888	$2.76 \times 10^4$	0.954	1.2466	0.0292	0.998
$\text{Fe}^{3+}/\text{H}_2\text{O}_2/\text{dye}$	0.0311	0.998	$9.29 \times 10^2$	0.955			

to  $\text{Fe}^{2+}/\text{H}_2\text{O}_2$  stage, it was considered that the dyes decomposed quickly; the second stage of reaction was referred to as the  $\text{Fe}^{3+}/\text{H}_2\text{O}_2$  stage.

In Fenton-like reaction, ferric ions react with  $\text{H}_2\text{O}_2$  to produce ferrous ions at very slow rate ( $k = 0.001\text{--}0.01 \text{ M}^{-1} \text{ s}^{-1}$ ) [6]; few ferrous ions can be formed and thus induce the Fenton reaction. Therefore, only one process with  $\text{Fe}^{3+}/\text{H}_2\text{O}_2$  reaction will dominate.

### 3.3. Effect of $\text{Fe}^{2+}$ and $\text{Fe}^{3+}$ concentrations

Fig. 4 shows the effect of Fe ion concentration on dye degradation in both Fenton and Fenton-like reactions. The extent of degradation of the dye increased with increasing Fe ion concentration. In the case of Fenton oxidation, the extent of degradation was very small when the Fe ion concentration was  $<1 \times 10^{-5} \text{ M}$ . When the Fe ion concentration was  $>1.0 \times 10^{-4} \text{ M}$ , the extent of dye degradation was 90% after 10 min. For Fenton-like oxidation, if the Fe ion concentration was  $<1 \times 10^{-5} \text{ M}$ , dye degradation was only 5% after 250 min. By contrast, the extent of degradation was 80% after 10 min at a Fe ion concentration of  $7.3 \times 10^{-5} \text{ M}$ .

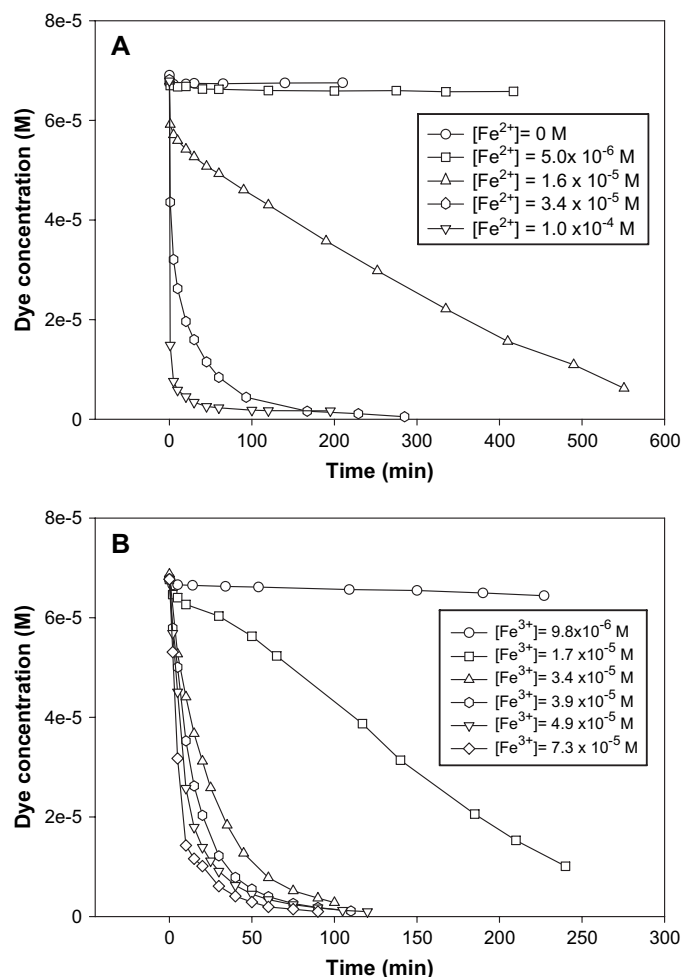


Fig. 4. Effect of initial Fe concentration on colour degradation in Fenton and Fenton-like reactions. Reaction conditions:  $[\text{H}_2\text{O}_2]_0 = 5.4 \times 10^{-4} \text{ M}$ ,  $\text{pH} = 6.3$ , and  $T = 30^\circ \text{C}$ ; (A) Fenton oxidation (B) Fenton-like oxidation.

Based on the kinetic model of Fenton and Fenton-like reactions, the reaction order respective to Fe concentration was calculated. Fig. 5 shows the relationship between reaction rate and Fe concentration. For the Fenton reaction, the orders for the first and second reactions were 3.0 and 4.8, respectively. For the Fenton-like reaction, the reaction order for Fe was 3.3, similar to the value of the first stage in Fenton oxidation.

### 3.4. Effect of $\text{H}_2\text{O}_2$ concentration

Fig. 6 shows the relationship between degradation of the dye as a function of time at different initial  $\text{H}_2\text{O}_2$  concentrations. One can see that flocculation of the dye by  $\text{Fe}^{3+}$  was not significant. Without  $\text{H}_2\text{O}_2$ , dye decolourisation was only about 15% after 3 h. The results also indicate that the degradation of the dye increased with increasing  $\text{H}_2\text{O}_2$  concentration. When the  $\text{H}_2\text{O}_2$  concentration increased to  $1 \times 10^{-3} \text{ M}$ , 90% decolourisation could be achieved after 1 h in the Fenton reaction;  $\text{H}_2\text{O}_2$  concentrations  $> 1 \times 10^{-3} \text{ M}$  would not induce significant change in decolourisation. In Fenton-like reaction, 95% decolourisation could be achieved after 1 h when the  $\text{H}_2\text{O}_2$  concentration was  $> 1.5 \times 10^{-3} \text{ M}$ . Several investigations have

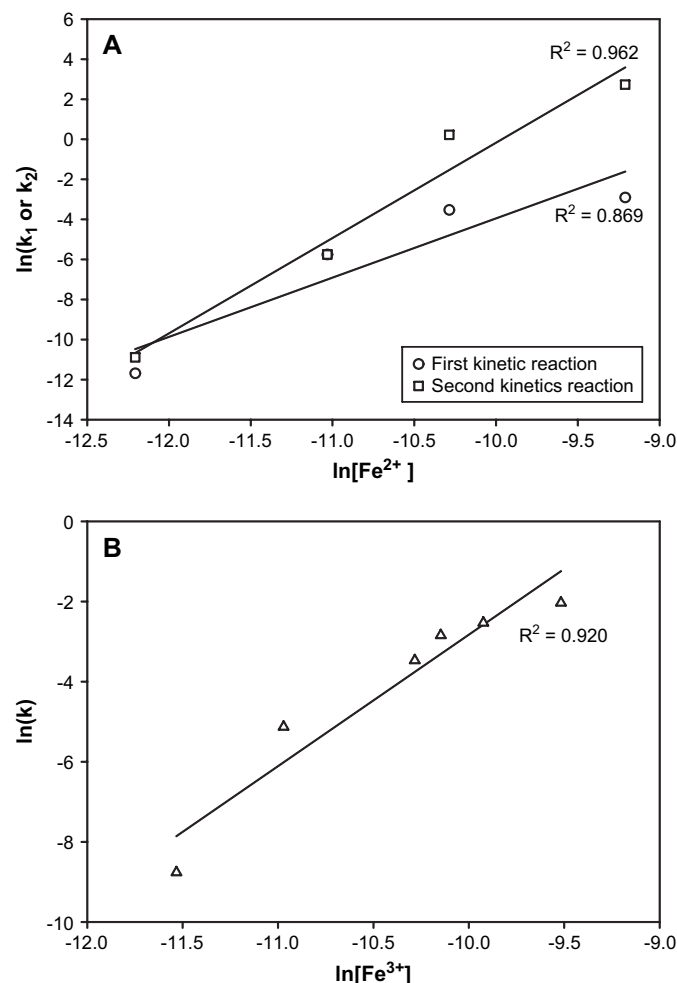


Fig. 5. Reaction rate versus Fe concentration in Fenton and Fenton-like reactions. Reaction conditions:  $[\text{H}_2\text{O}_2]_0 = 5.4 \times 10^{-4} \text{ M}$ ,  $\text{pH} = 6.3$ ,  $T = 30^\circ \text{C}$ . (A) Fenton oxidation (B) Fenton-like oxidation.

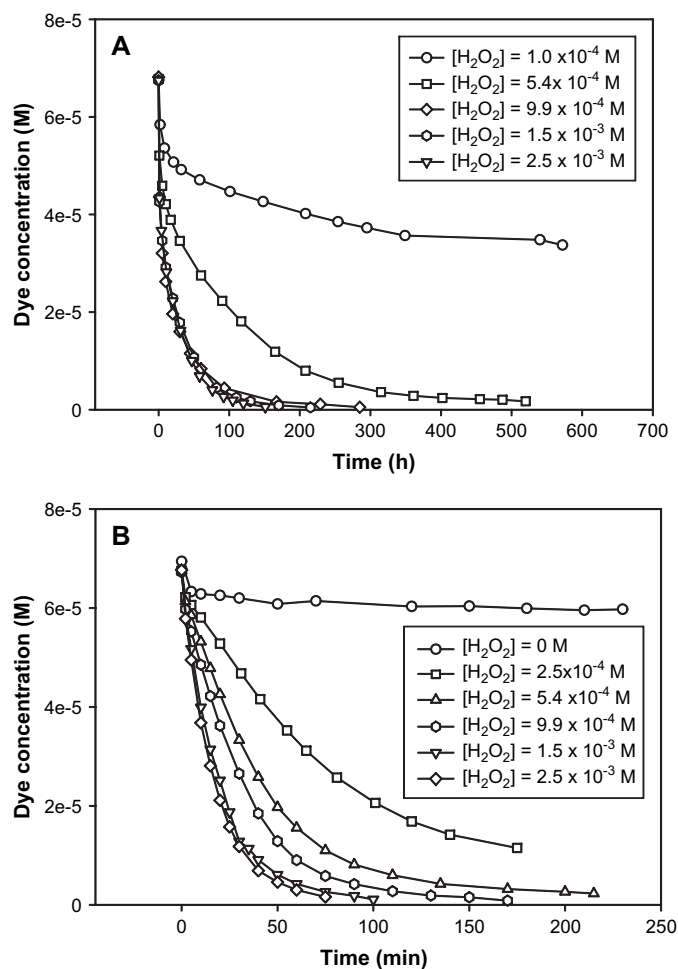


Fig. 6. Effect of initial  $\text{H}_2\text{O}_2$  concentration on colour degradation in Fenton and Fenton-like reactions. Reaction conditions:  $[\text{Fe}^{2+}]_0 = 3.4 \times 10^{-5} \text{ M}$ ,  $[\text{Fe}^{3+}]_0 = 3.4 \times 10^{-5} \text{ M}$ ,  $\text{pH} = 6.3$ , and  $T = 30^\circ \text{C}$ ; (A) Fenton oxidation (B) Fenton-like oxidation.

reported an optimal peroxide concentration in the Fenton oxidation of dyes [8,10]; unreacted  $\text{H}_2\text{O}_2$  will act as a scavenger of  $\cdot\text{OH}$  and produces a less potent perhydroxyl radical, resulting in less dye degradation.

Similarly, the order of the Fenton and Fenton-like reactions were also obtained (Fig. 7). The reaction orders respective to  $\text{H}_2\text{O}_2$  concentration in the Fenton reaction were 0.74 and 1.23 for the first and second-stage reactions, respectively, while for the Fenton-like reaction, the order for  $\text{H}_2\text{O}_2$  concentration was 0.73, which was also similar to the value in the first stage of Fenton oxidation.

### 3.5. Effect of pH

Fig. 8 shows that lower pH resulted in higher rates of dye degradation. For the Fenton reaction, 95% decolourisation was achieved in 20 min at a  $\text{pH} < 4.5$  and when the pH was further decreased, the degradation rate was similar. However, for the Fenton-like reaction, 70% decolourisation was obtained after 20 min at  $\text{pH} < 4.8$ . When the pH was lowered to 2.4, degradation was increased and 98% colour degradation

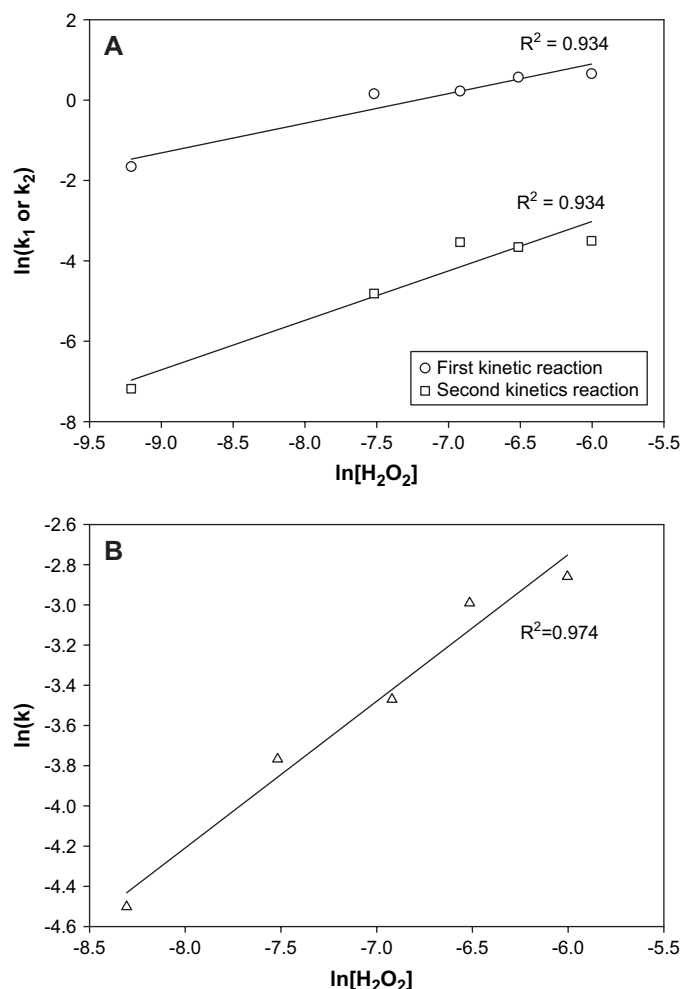


Fig. 7. Reaction rate versus  $\text{H}_2\text{O}_2$  concentration in Fenton and Fenton-like reactions. Reaction conditions:  $[\text{Fe}^{2+}]_0 = 3.4 \times 10^{-5} \text{ M}$ ,  $[\text{Fe}^{3+}]_0 = 3.4 \times 10^{-5} \text{ M}$ ,  $\text{pH} = 6.3$ , and  $T = 30^\circ \text{C}$ ; (A) Fenton oxidation (B) Fenton-like oxidation.

could be achieved after 10 min. Hence, the optimum initial pH for either Fenton or Fenton-like oxidation should be  $< 4.5$ . Several investigations have indicated that the optimum pH for decolourisation is 3 and that the extent of degradation decreases with increasing pH for  $\text{pH} > 3$  [7,10,11].

It is considered that more  $\text{Fe}(\text{OH})^+$  is formed at low pH (2–4) and the activity of  $\text{Fe}(\text{OH})^+$  is higher than  $\text{Fe}^{2+}$  in Fenton oxidation [11]. In contrast, ferrous ions are unstable at a  $\text{pH} > 4.0$  and they easily form ferric ions, which have a tendency to produce ferric hydroxo complexes. These complexes would form further  $[\text{Fe}(\text{OH})_4]^-$  when the pH value was  $> 9.0$ . Besides, hydrogen peroxide is also unstable in basic solution and may decompose to give oxygen and water and lose its oxidation ability. Thus, hydrogen peroxide and ferrous ions have difficulty in establishing an effective redox system and their decolourisation is also less effective [7].

### 3.6. Effect of temperature

Fig. 9 shows the extent of degradation of the dye as a function of time at different temperatures. For the Fenton reaction,

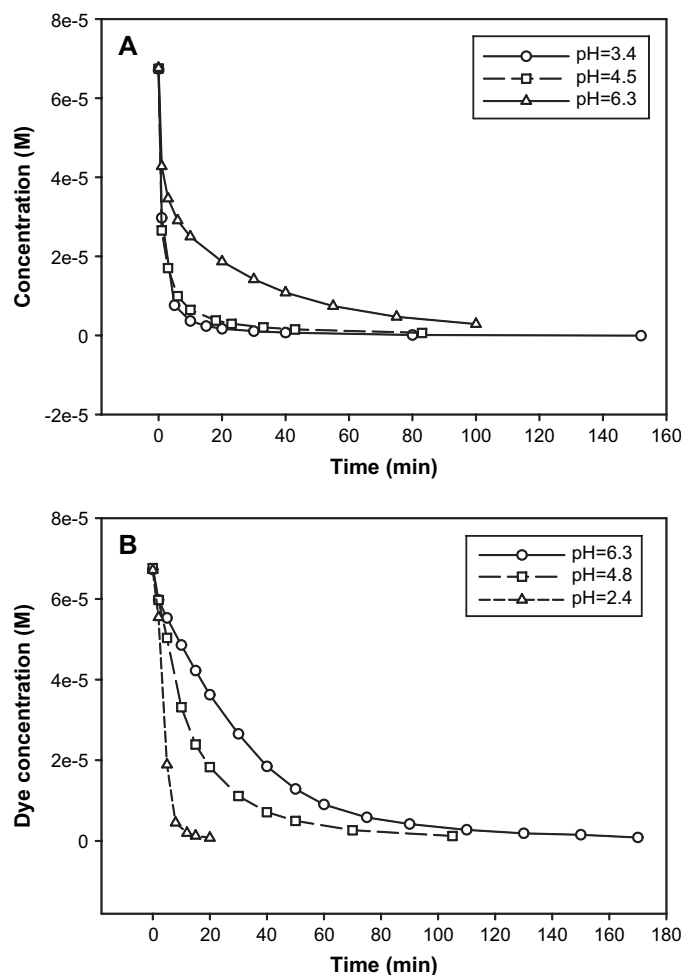


Fig. 8. Effect of initial pH of solution on colour degradation in Fenton and Fenton-like reactions. Reaction conditions:  $[\text{Fe}^{2+}]_0 = 3.4 \times 10^{-5} \text{ M}$ ,  $[\text{Fe}^{3+}]_0 = 3.4 \times 10^{-5} \text{ M}$ ,  $[\text{H}_2\text{O}_2]_0 = 5.4 \times 10^{-4} \text{ M}$ , and  $T = 30^\circ \text{C}$ ; (A) Fenton oxidation (B) Fenton-like oxidation.

the rate of dye degradation was lower at low temperature and the extent of degradation was higher at 20–30 °C before 100 min. Dye degradation rate decreased when the temperature was  $>30^\circ \text{C}$  due to decomposition of  $\text{H}_2\text{O}_2$  at higher temperature. Table 2 shows the dye degradation rate constants for the two oxidation systems from which it is clear that the rate constant in the first reaction was higher than that in the second reaction for Fenton oxidation. The reaction rate constants at different temperatures were similar except at 44 °C. In this case, the rate constants for the first and second reactions were similar. At 15.8 °C the rate constant for the second reaction was much lower compared with the values at other temperatures. These results suggest that the first reaction plays a dominant role for overall dye degradation at low temperatures and that the role of the second reaction in dye degradation will increase with increasing temperature.

For the Fenton-like reaction, the dye degradation rates show some variation with temperature but no clear trend can be obtained. From the results in Table 2, one can see that the reaction rate constants are very similar at different temperatures.

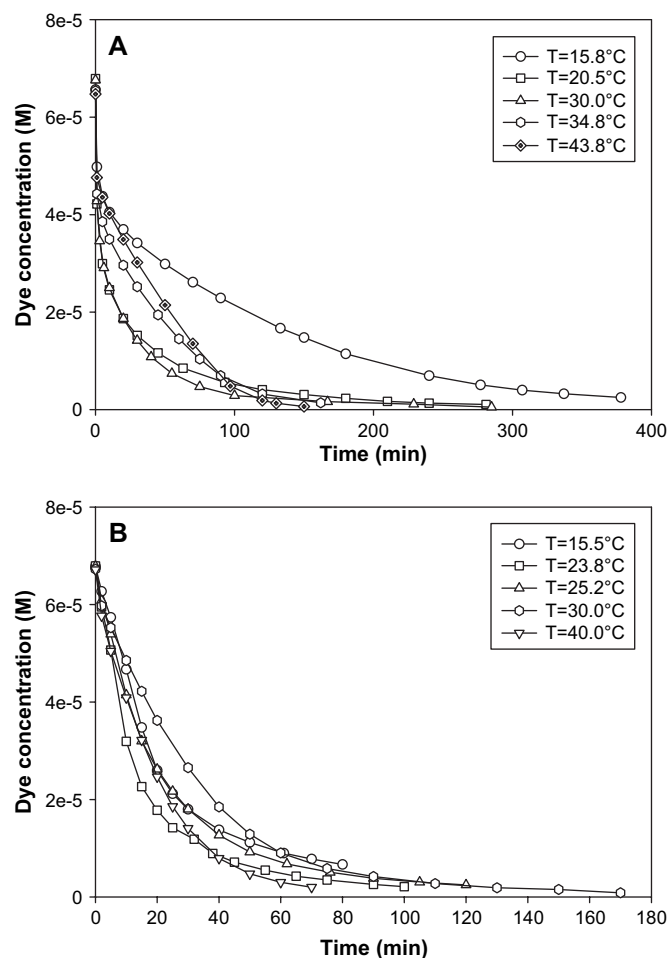


Fig. 9. Effect of reaction temperature on colour degradation in Fenton and Fenton-like reactions. Reaction conditions:  $[\text{Fe}^{2+}]_0 = 3.4 \times 10^{-5} \text{ M}$ ,  $[\text{Fe}^{3+}]_0 = 3.4 \times 10^{-5} \text{ M}$ ,  $[\text{H}_2\text{O}_2]_0 = 5.4 \times 10^{-4} \text{ M}$ , and  $\text{pH} = 6.3$ ; (A) Fenton oxidation (B) Fenton-like oxidation.

#### 4. Conclusions

Fenton and Fenton-like oxidations effectively decolourise C.I. Acid Black 1 in aqueous solution under neutral conditions. The degradation of the dye in the initial stages of the Fenton oxidation was faster than in the Fenton-like oxidation, although the extent of dye degradation in the two processes was very similar after 100 min. Fenton oxidation can be

Table 2

Kinetic parameters for Fenton and Fenton-like reaction at different temperatures

Temperature (°C)	$\text{Fe}^{2+}/\text{H}_2\text{O}_2/\text{Dye}$		Temperature (°C)	$\text{Fe}^{3+}/\text{H}_2\text{O}_2/\text{Dye}$
	$k_1 (\text{min}^{-1})$	$k_2 (\text{min}^{-1})$		$k (\text{min}^{-1})$
15.8	1.25	0.00752	15.5	0.0413
20.5	1.09	0.0200	23.8	0.0623
30.0	1.25	0.0292	25.5	0.0475
34.8	2.30	0.0187	30.0	0.0311
43.8	0.0220	0.0219	40.0	0.0503

Reactions conditions:  $[\text{Fe}^{2+}]_0 = 3.4 \times 10^{-5} \text{ M}$ ,  $[\text{Fe}^{3+}]_0 = 3.4 \times 10^{-5} \text{ M}$ ,  $[\text{H}_2\text{O}_2]_0 = 5.4 \times 10^{-4} \text{ M}$ , and  $\text{pH} = 6.3$ .



described by combined first-order kinetics while Fenton-like oxidation follows simpler first-order kinetics. The reaction orders in terms of Fe and  $\text{H}_2\text{O}_2$  concentrations for both Fenton and Fenton-like oxidations were similar at values of 3 and 0.75, respectively. For the two oxidation systems, dye degradation depends on initial Fe and  $\text{H}_2\text{O}_2$  concentrations and pH, but temperature has little influence on overall dye degradation in the range 15–45 °C.

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